

14 Oktober 2021, Botlek Studiegroep

Technologies to Decarbonize Hydrogen Production

The Future of Gas

Wim Hesselink
Principal Process Engineer
Technip Energies

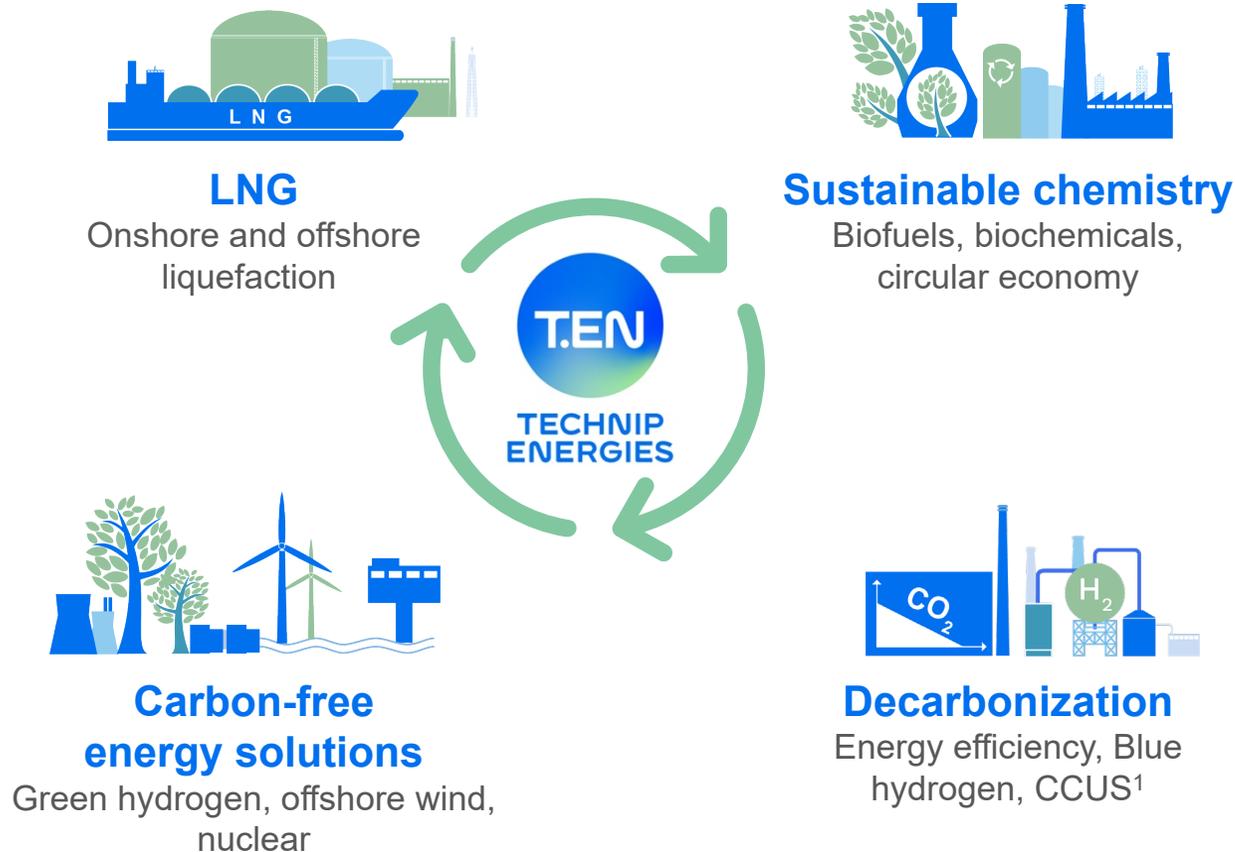


A Changing World...

Requiring a low-carbon and sustainable future

Energy Transition is our business

Applying our core capabilities to today and tomorrow's key energy challenges



Strategic flexibility – 'architect mindset' meeting customer needs from energy source to end-use

- **Feedstock agnostic** – outstanding energy molecule transformation capabilities
- **Technology-driven** – integrate complex technologies, including proprietary, to meet project specificities and economic hurdles

Exceptional execution – proven operating model, highly applicable to sustainable energy solutions

The Energy Transition - from 50 Gta CO₂eq emissions to...

Annual global greenhouse gas emissions
in gigatonnes of carbon dioxide-equivalents

150 Gt

100 Gt

50 Gt

Greenhouse gas emissions
up to the present

0

1990 2000 2010 2020 2030 2040 2050 2060 2070 2080 2090 2100

progress
made

work to
be done

No climate policies

4.1 – 4.8 °C

→ expected emissions in a baseline scenario
if countries had not implemented climate
reduction policies.

Current policies

2.8 – 3.2 °C

→ emissions with current climate policies in
place result in warming of 2.8 to 3.2°C by 2100.

Pledges & targets

2.5 – 2.8 °C

→ emissions if all countries delivered on reduction
pledges result in warming of 2.5 to 2.8°C by 2100.

2°C pathways

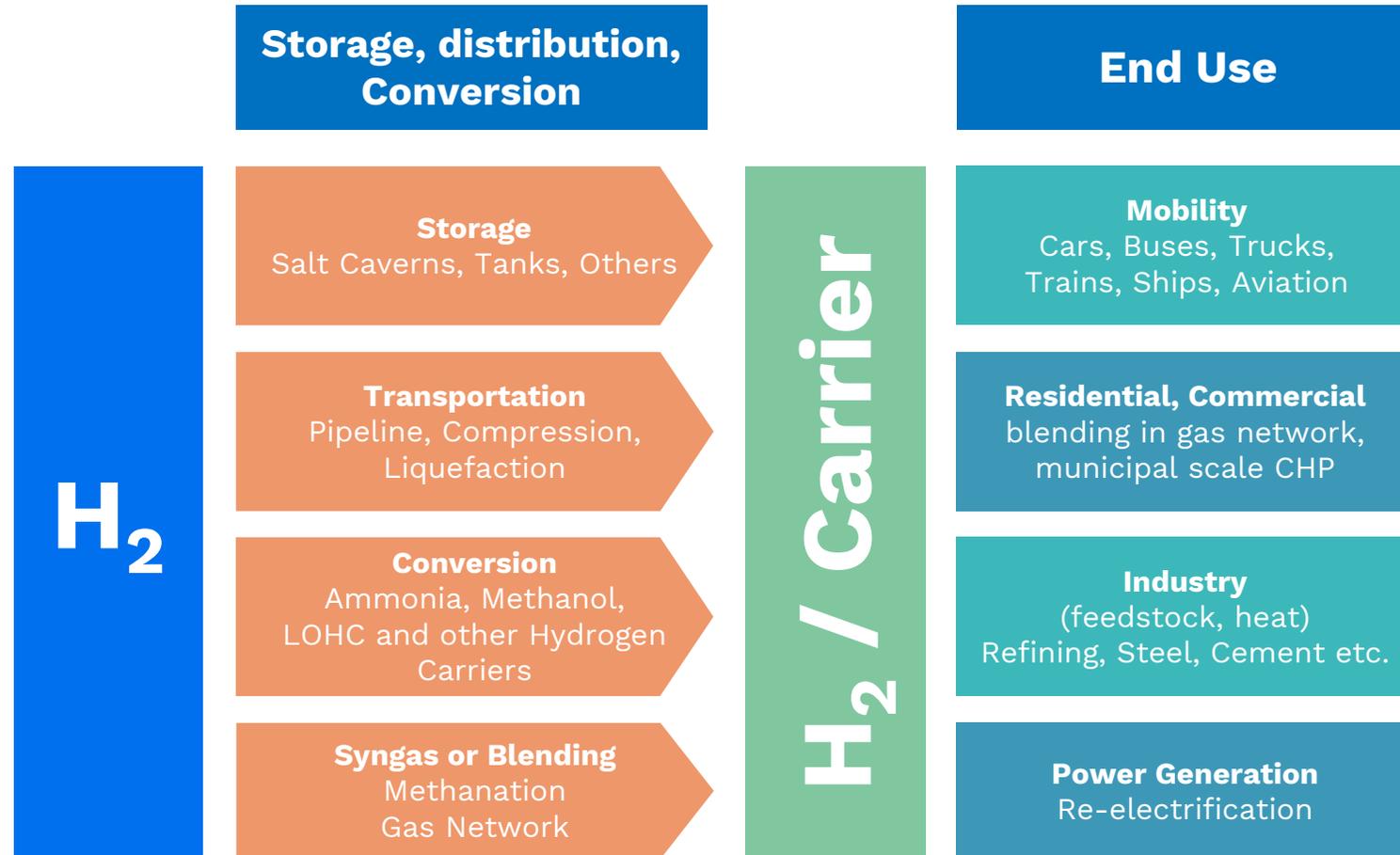
1.5°C pathways

Data source: Climate Action Tracker (based on national policies and pledges as of December 2019).
OurWorldinData.org - Research and data to make progress against the world's largest problems.

Licensed under CC-BY by the authors Hannah Ritchie & Max Roser.

Why hydrogen?

Because it holds promise to decarbonize so many "hard-to-abate" sectors



Why hydrogen?

Because it holds promise to decarbonize so many "hard-to-abate" sectors

- Extreme large market potential for hydrogen in near term as...
carbon-free fuel substitute & clean carrier
 - ➔ Some forecasts show 'pure' market volume growing from 75 Mta to >500 Mta by 2050
- If 10% of European natural gas consumption were replaced by H₂...
 - ➔ $\sim 500 \text{ BCM/y} \div 8760 \text{ h/y} \times 10\% = 5.7 \text{ Mln Nm}^3/\text{h NG}$
 - ➔ $\times 3.4 \text{ (volumetric LHV ratio)} = \sim \mathbf{20 \text{ Mln Nm}^3/\text{h H}_2}$
 - ➔ $20,000 \text{ kNm}^3/\text{h}$ | or ~ 100 large scale plants of $\sim 200 \text{ kNm}^3/\text{h}$
- Largest CO₂ emitting slice is power generation - clean hydrogen has a large role to play here (e.g. intermittency and topping for renewable electricity)
- Large potential to retrofit and repurpose existing hydrogen manufacturing fleet

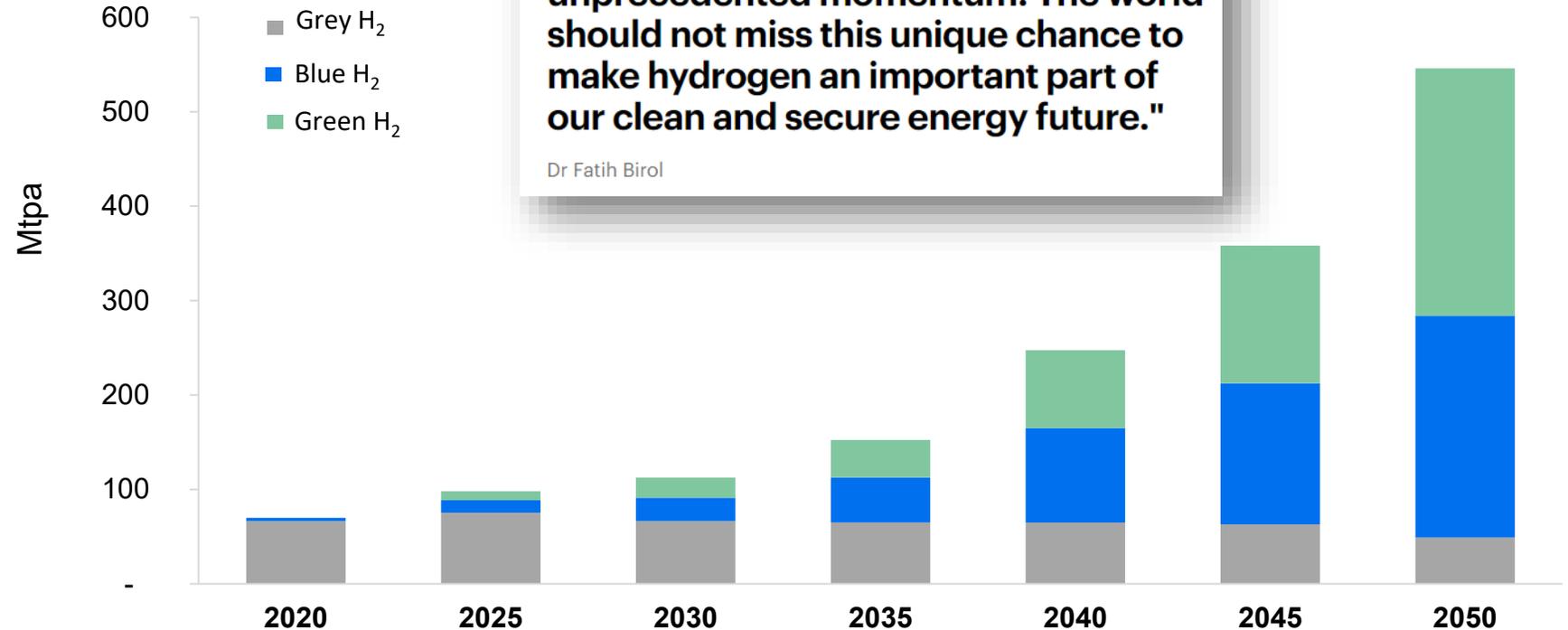
The changing role of hydrogen

H₂ Tomorrow

Part of an expanded energy portfolio of low/no carbon vectors:

- Fuel substitute e.g. fossil → H₂
- Energy carrier
- Energy storage and transport media
- Chemical building block
- Synfuel building block

Source: IEA, Hydrogen Council, Barclays



"Hydrogen is today enjoying unprecedented momentum. The world should not miss this unique chance to make hydrogen an important part of our clean and secure energy future."

Dr Fatih Birol

**Forecasts vary, and depend heavily on expectations for transport and heating
Many anticipate electrolysis to take 10-15 years before significant market share
Legacy + decarbonized hydrogen seen to dominate share for foreseeable future**

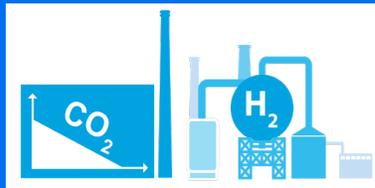
Colors of hydrogen

Blue Hydrogen

produced from non-renewable sources with a **low** or **mitigated** carbon footprint.

Produced Carbon Dioxide is captured from high pressure process gas or low-pressure flue gas for subsequent use or sequestration (“CCUS”) to arrive substantially reduced GHG footprint.

Blue H₂ will play a role in the Energy Transition, as an immediate and affordable step to reduce carbon footprint.



Green Hydrogen

produced from renewable energy sources, such as renewable electricity or carbon-neutral feedstock.

Green H₂ is associated with the “Hydrogen Economy”, a future scenario where hydrogen is widely used as a carbon-free energy carrier, and a fundamental alternative to fossil fuels.



Our Hydrogen Heritage

280+

H₂ references

50+

References of carbon capture (CO₂) from H₂ plants

40+

Plants for Air Products *
* Global alliance since 1992

10+

H₂ plants with TPR®

>30%

Global installed H₂ capacity

50+

Years of extensive H₂ experience

40+

H₂ plants w/ pre-reformer for multi-feedstock

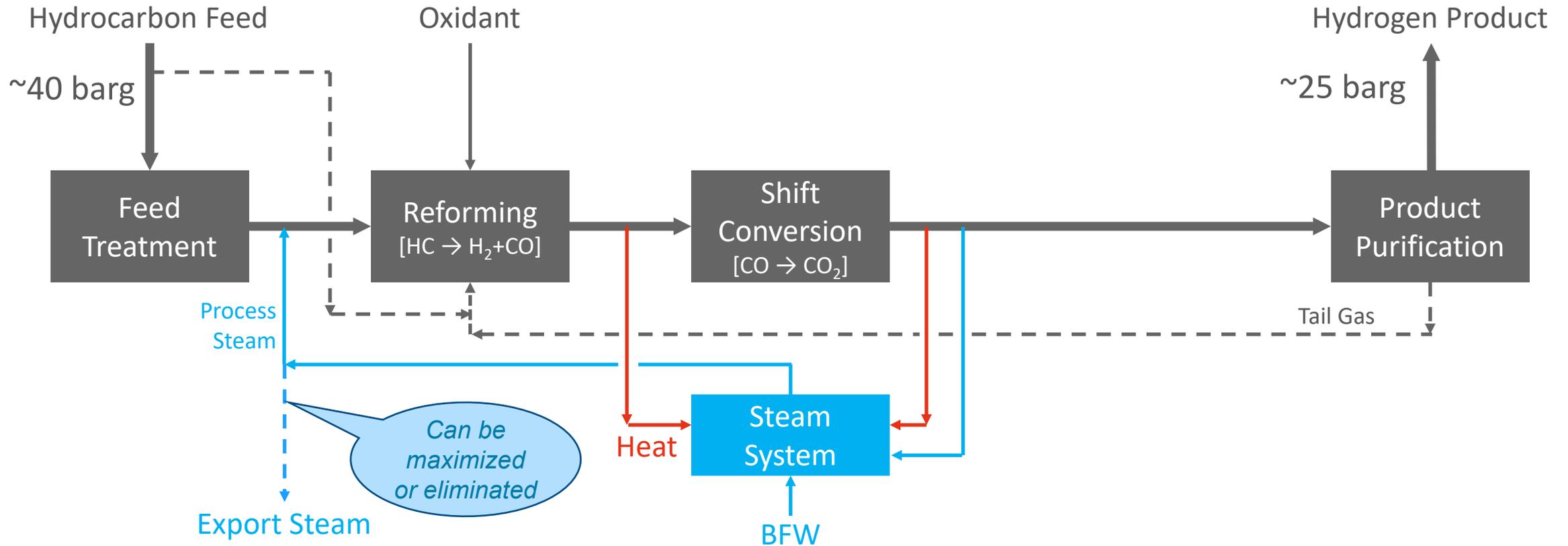
1st Industrial application of

EARTH®

- **Leading-edge reforming technology** with high-temperature reaction kinetics expertise
- **Numerous in-house technological advances**, e.g. in steam reforming and feed flexibility (> 60 plants)
- **Presenting many industry's firsts**, e.g. PSA, prereformer, high-quality steam, cost effective revamp for capacity increase, etc

Basic (grey) hydrogen plant

block scheme



Most hydrogen plants are **co-generation** plants:
energy exported in multiple forms: hydrogen, steam, power...

Sources of CO₂ in hydrogen production from hydrocarbons

Sources

Steam Methane Reforming



Water Gas Shift Reaction



Combustion



1 kg of H₂ production typically emits 8-12 kg CO₂ (grey hydrogen)

- Methane reacting with steam in overall reforming and shift 5.5 kg CO₂ / kg H₂
- Methane reacting with oxidant 1.7 kg CO₂ / kg H₂
- Co-produced export steam 0 - 4 kg CO₂ / kg H₂ (Typical 0.15-0.20 kg CO₂ / kg steam)

Baseline depends on:

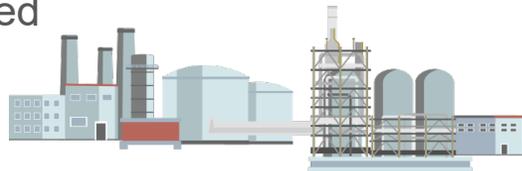
- feedstock quality (H/C ratio, fossil C content)
- process scheme
- quantity of export steam/power etc.
- quantity/dependency on imported resources, and their carbon footprints

> CO₂ present in process gas and flue gas (where carbon emitting fuel is fired)

CO₂ avoidance & capture

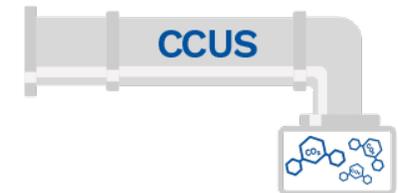
CO₂ Avoidance (proactive abatement) ▾

- Objective – reduce baseline CO₂ intensity of the process
- Reduce reformer firing
- Maximize efficiency
- Maximize direct yields
- Minimize specific hydrocarbon and energy consumption (“pinch the unit”)
- Utilize carbon-neutral feed



CO₂ Capture (reactive abatement) ▾

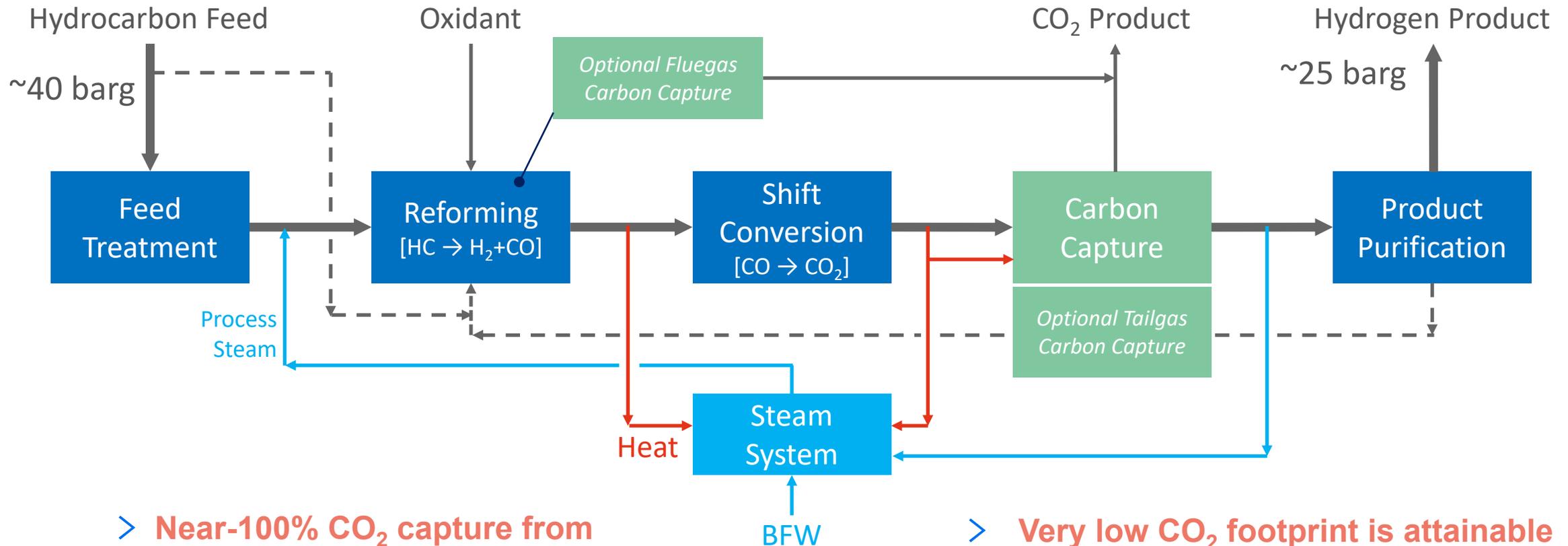
- Pre-combustion CO₂ capture from process
 - Many references on syngas, high capital efficiency
 - LP tail gas alternative – few references
- Post-combustion CO₂ capture from flue gas
- Applications:
 - Carbon use and/or storage (CCUS)
 - Enhanced Oil Recovery
 - Chemical end-products
 - Agriculture
 - Synfuels



➤ **Carbon capture from process gas is proven technology, for both grassroots & retrofits**

Low-carbon (blue) hydrogen unit

block scheme



- > **Near-100% CO₂ capture from process (proven in HyCO units)**
 - more cost-efficient than low pressure capture

- > **Very low CO₂ footprint is attainable**
 - below 1 kgCO₂/kgH₂ direct + indirect
 - 50+ pre-combustion CO₂ Capture references so far

Air Products/Repsol refinery



CO₂ capture in hydrogen unit (solvent absorption)

Hydrogen Project



Contract: Hydrogen & CO₂ Capture Plant

Start-up: 2002

Client: Air Products/ Repsol,

Location: Tarragona, Spain

Key figures

Capacity: ~60,000 Nm³/h Hydrogen

Natural Gas & Naphtha feed

CO₂ capture ~ 210 TPD

Food-grade CO₂ product



Project was executed under long-term alliance agreement.

Air Products for Bharat Petroleum



Two SMR trains with cryogenic purification of syngas byproduct

Hydrogen
Project



Contract: EPC Services

Status: Start-up 2016

Client: Air Products

Location: Kochi, India

Key figures

Capacity: 15 t/h hydrogen
(in 2 trains) + approx. 14 t/h syngas

Naphtha + Natural Gas feed

Gas turbine integration in reformer firing

280 TPD CO₂ removal



What defines “clean hydrogen”?

no universally accepted definition

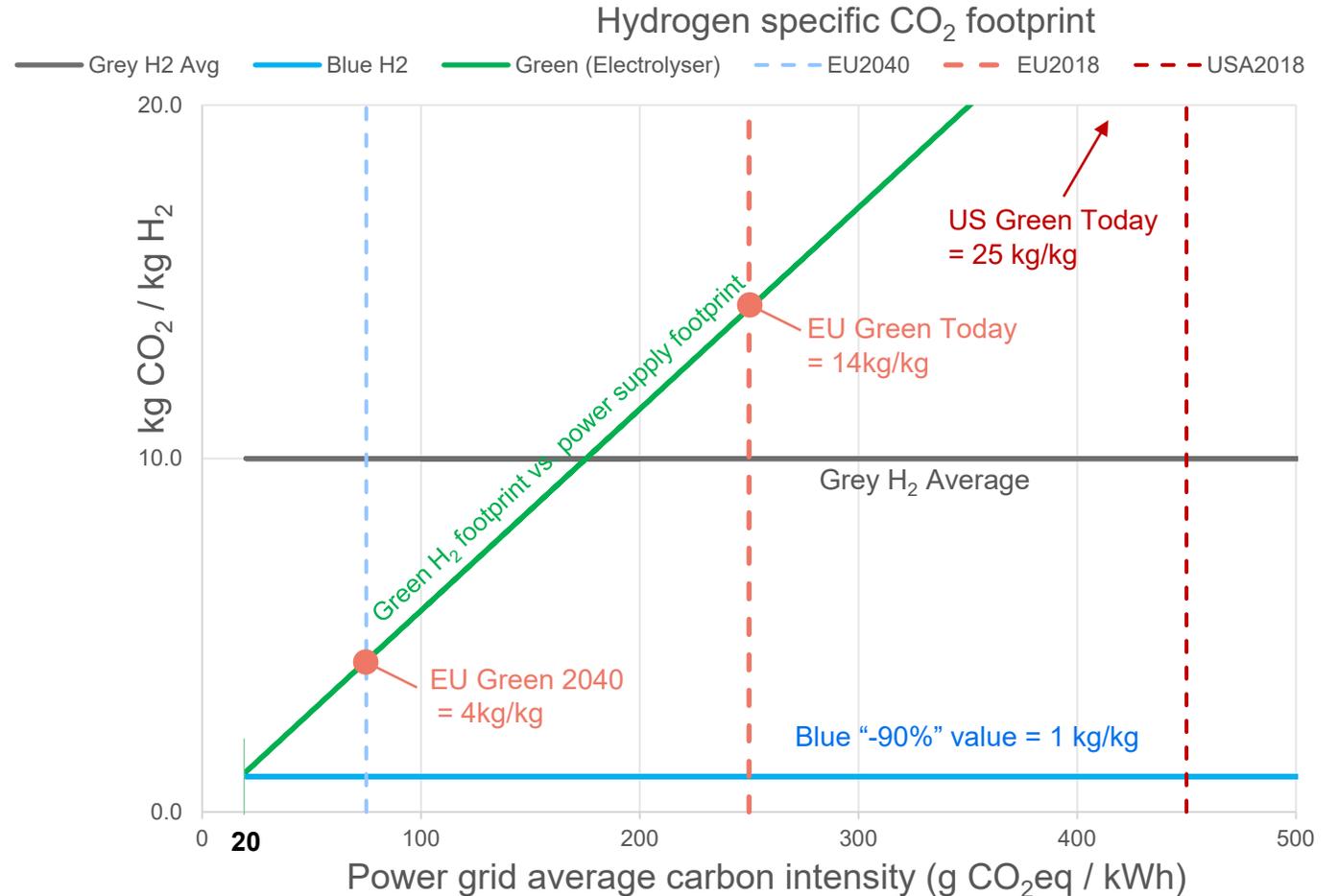
Grey = 8 - 12 kgCO₂/kgH₂

Blue = 0.5 - 4.0 "
[<0.4 is technically feasible]

Electrolyser = 0.5 - 45 kgCO₂/kgH₂

According to IPCC 2014 A.III.2, lifecycle basis:

		g CO ₂ eq / kWh
• Coal	820	"
• Solar PV	45	"
• Geo	38	"
• Hydro	24	"
• Ocean	17	"
• Nuclear	12	"
• Wind	11	"



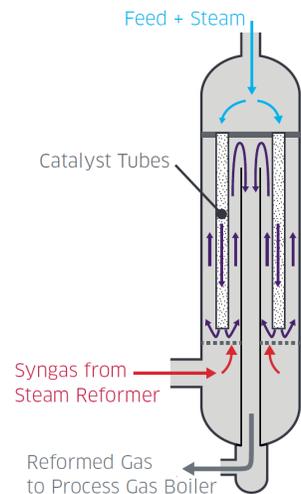
Where CCUS is possible, Blue defines most effective technique (MET) today.

Recuperative Reforming

TPR[®]

Technip Parallel Reformer

- Lower hydrocarbon & energy consumption
- Deployed up to 160kNm³/h capacity and growing
- 13 installations and counting; successful operation for over 20 years



EARTH[®]

Enhanced Annular Reforming Tube for Hydrogen

- Latest addition to technology portfolio
- Technip Energies IP
- Simple drop-in, minimum CapEx
- Install in existing or new reformer tubes
- Intensify throughput and heat integration
- Proven in operation



CLARIANT

Technip Large Scale Vortex LSV® Burner

Features	Benefits
Unique nozzle to rapidly dilute fuel	Flameless combustion Ultra-low NOx
Very flexible fluidic flame stabilizer	Ultra-lean and cool primary flame
Robust design	Reliable
Versatile orientation	Applications in wide range of furnaces
Shielded fuel lances	Low maintenance tips
Adjustable and uniform flame heat release profile	Heat release matching process requirements Lower radiant tubeskin temperatures
Wide range of fuels	natural gas, hydrogen PSA purge gas, refinery fuel gas etc.



- **Reduced NOx and CO₂**
- **Improved efficiency or heat distribution**

Our blue hydrogen solutions

Building blocks for low-carbon solutions



High Conversion Reforming

- Enhanced SMR "ESMR"
- TPR[®] / EARTH[®]
- Oxidative Reforming

- SMR (incl. recuperative reforming through TPR[®]/ EARTH[®]) achieves complete steam balance & reduced carbon footprint

T.EN Proprietary



Heat Integration & High Efficiency

Deep CO Shifting "DeepShift"

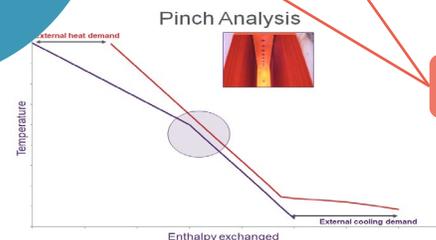
High-Efficiency Carbon Capture

Tailored Product Purification



- 95+% CO₂ capture based on advanced solutions (up to 99% feasible)
- Lowest capex & LCOH blue H₂ plant
- Low energy & power demand

T.EN know-how



Blue H₂ by Technip Energies

The leading suite of low-cost, low-carbon hydrogen solutions



Up to 99% reduction in carbon footprint compared to traditional hydrogen production

- from ~10 down to ~0.1 kilogram CO₂ per kilogram H₂
- carbon-negative KPI in case of renewable feedstock



Highly-efficient carbon avoidance and capture utilization & storage (CCUS) techniques



Lowest (levelized) cost of hydrogen “LCOH”



Comprised of “flight proven” proprietary technologies and equipment



Full suite of solutions, flexibility to be tailored to every application

- decarbonization of refining, power, chemicals, LNG etc.



Maximum hydrogen yield



Minimum energy demand (fuel + power)

Hydrogen production options – comparative overview

KPI	Grey (Baseline)	Zero Steam (TPR®/EARTH®)	Basic Blue Process	Blue H ₂ by T.EN
Net specific energy demand	1	1.03	1.06	1.1
Steam export?	Y	N	N	N
Carbon capture?	N	N	Y	Y
Carbon footprint	1	0.8	0.2-0.3	<0.1
Investment burden	1	1.1	1.2	1.3
Levelized cost of hydrogen (LCOH)	1	1	1.2	1.5
Plot area	1	1	1.2	1.3

- > T.EN Blue H₂ is based on our best suite of technologies for a low carbon flowsheet
- > T.EN Blue H₂ is for now the most (cost) effective solution, particularly as CO₂ pricing increases

Main Take-aways

Main takeaways

The H₂ market continues to grow and diversify under a number of evolving drivers.

In the initial transition there should be attention towards carbon effective solutions rather than defining challenging objectives.

Deeply decarbonized, “Blue H₂” is available and affordable for new plants and retrofits

BlueH₂[™]
by T.E.N. 2



Thank you